



Cast PMMA Guarantee

IRPEN, S.A.U. guarantees that colourless transparent POLICRIL sheets, of any thickness from 2 mm to 25 mm, will retain their properties for 10 years. The guarantee covers luminous transmission (total light transmittance), stiffness (bending elastic modulus) and tensile strength.

A1) RETENTION OF LIGHT TRANSMISSION

Light transmission is assessed in accordance with ISO 13468-1 (Total luminous transmittance) on test pieces of 2, 3 and 4 mm thickness, surfaces being perfectly clean and polished in the case of mechanical machining. The guaranteed minimum value is 90% at the time of supply, and 88% for 10 years.

A2) RETENTION OF STIFFNESS

The bending elastic modulus is assessed in accordance with ISO 178 on test pieces of 4 mm thickness in conditions of 23 °C and 50% relative humidity. The guaranteed minimum value is 3000 MPa at the time of supply, and 2786 MPa for 10 years.

A3) RETENTION OF TENSILE STRENGTH

The tensile strength is assessed in accordance with ISO 527 on test pieces of 4 mm thickness in conditions of 23 °C and 50% humidity. The guaranteed minimum value is 70 MPa at the time of supply, and 59 MPa for 10 years.

B) TERMS AND CONDITIONS OF THE GUARANTEE

POLICRIL sheets must be stored and transported properly before assembly and installation operations. The execution of assembly and installation operations must comply with the rules set for these materials. IRPEN S.A. shall be in no way responsible for any defects due to any breach of such rules.

The guarantee does not cover defects due to causes that are not associated with normal use of POLICRIL sheets. It does not cover, in particular, damage caused by: chemical agents, cleaning fluids, use of adhesives, fasteners, sealing or joining items, unsuitable decoration materials, or thermoforming.

C) DURATION OF THE GUARANTEE

The guarantee period is 10 years from the date of delivery of the material.

D) IMPLEMENTATION OF THE GUARANTEE

Claims related to this guarantee will be attended to if the following required criteria are met:

- When a defect is justified after reliable observance of the terms and conditions of the guarantee
- When a claim is made within the guarantee period, and
- When the appropriate invoice for the material in question is presented stating the name and address of the purchaser, date of purchase, complete product description and quantity of product.

Where the claim is justified, we will provide the purchaser with a free replacement of the material (ex works).

In the event of replacement material being no longer available, the purchaser will be refunded the original purchase price.

Claims of wider reach are excluded.



BARCELONA irpenbarcelona@irpen.es Tel. 93 244 99 55

irpenvigo@irpen.es Tel. 98 637 80 24

irpen.fr@irpen.fr Tel. 33 472 47 02 11

902 44 99 55 - www.irpen.es - irpen@irpen.es

Gran Via de les Corts Catalanes 814 - Tel. 93 244 99 55 - Fax. 93 232 09 17 - 08013 Barcelona

MADRID irpenmadrid@irpen.es Tel. 91 878 14 45

PALMA irpenpalma@irpen.es Tel. 97 143 25 99

RENNES christopheboussel@irpen.fr Tel. 33 299 83 43 17

VALENCIA irpenvalencia@irpen.es Tel. 96 150 85 98

BILBAO irpenbilbao@irpen.es Tel. 94 449 72 04

BIRMINGHAM sales@irpen.co.uk Tel. 44 121 556 55 34 MÁLAGA irpenmalaga@irpen.es Tel. 95 234 75 08

ZARAGOZA irpenzaragoza@irpen.es Tel. 97 650 45 71

MANCHESTER

salesman@irpen.co.uk

Tel. 44 161 343 55 43

irpensevilla@irpen.es Tel. 95 443 22 01

SEVILLA

CANARIAS irpencanarias@irpen.es Tel. 92 826 99 92